Hydraulic Piston Pumps

Reliable and efficient positive displacement pumps for manure transfer
Reputable manure evacuation systems for over 40 years

Reliability and efficiency in positive displacement manure transfer systems

The range of hydraulic piston pumps offered by GEA comprises three different models: the Electromix system, Futuro and Magnum. All models enable efficient, low-energy transfer of manure with or without bedding from free stall or tie-stall type of barns.

GEA always strives to produce durable equipment that is capable of operating in the most extreme conditions. For this reason, the hydraulic piston pumps, like all of the manure management equipment offered by GEA, are manufactured from high-quality steel, and then treated with an epoxy base coat and two coats of urethane paint.

GEA is also concerned with its environmental impact, and works continually to implement efficient environmental management systems with regards to both production and the quality of work environments. As a result, GEA has achieved ISO 14001 certification.

The high-value manure management equipment developed by GEA is rooted in more than 50 years of field-proven experience. This knowledge is available through our sales specialists and established dealership network to provide sound guidance in designing a suitable manure evacuation system that exceeds your requirements.

Join the ranks of the many satisfied customers operating an Electromix system, Futuro and Magnum. Don’t hesitate to get in touch with your nearest GEA representative for assistance and advice.

Michel and Pascal Beauchemin
Milou Farm - Roxton Pond, QC, Canada
An underground evacuation line made of steel is susceptible to corrosion. How can this phenomenon be explained? How can the effects of corrosion be prevented and the evacuation line protected against premature wear?

Very-low voltage electricity travels through soil and the amount of electricity transmitted is closely related to soil type. Hard and wet clay soil offers high conductivity while coarse and dry sand has almost no capacity for conduction.

If the electricity travelling through the soil meets a steel evacuation line, it will use the steel line as a conductor. Then, at the point where the electricity leaves the steel evacuation line, a chemical corrosion reaction occurs. This corrosion can occur rapidly or slowly, depending on the soil type.

**Sacrificial anodes**

The steel evacuation line, whether that of the Futuro or the Magnum, can be protected against corrosion by installing sacrificial anodes at specific points along the buried line.

- **High-purity magnesium bar** - the sacrificial anodes are made of a material that corrodes more quickly than steel. They are designed to protect the steel pipes and elbows.
- **A greatly-extended service life** - it is the anodes that are gradually corroded over the years instead of the evacuation line. When properly installed, the sacrificial anodes can have a service life of 20 years.

<table>
<thead>
<tr>
<th>Length of the evacuation line</th>
<th>Quantity of anodes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 120 feet (36 m)</td>
<td>1 anode</td>
</tr>
<tr>
<td>Up to 240 feet (73 m)</td>
<td>2 anodes</td>
</tr>
<tr>
<td>Up to 360 feet (110 m)</td>
<td>3 anodes</td>
</tr>
<tr>
<td>Up to 480 feet (146 m)</td>
<td>4 anodes</td>
</tr>
<tr>
<td>Up to 600 feet (183 m)</td>
<td>5 anodes</td>
</tr>
</tbody>
</table>
Futuro and Magnum Evacuation Line

GEA offers 12 ¾” (324 mm) and 16” (406 mm) diameter steel pipes, as well as a variety of elbows, discharge pipes, coupling kits and other accessories for steel or PVC evacuation line installation.

- **Coupling kit for male PVC end to female PVC end**
  Anti-slip collar and retaining ring connected by four threaded rods - 12 ¾” (324 mm) and 16” (406 mm).

- **Coupling kit for male PVC end to male PVC end**
  Two anti-slip collars connected by four threaded rods and one split coupler - 12 ¾” (324 mm) and 16” (406 mm).

- **Coupling kit for male steel end to female PVC end**
  Retaining ring connected to steel pipe by four threaded rods - 12 ¾” (324 mm) and 16” (406 mm).

- **Coupling kit for male steel end to male PVC end**
  Anti-slip collar connected to steel pipe by four threaded rods and one split coupler - 12 ¾” (324 mm) and 16” (406 mm).

- **Coupling kit for male steel end to male steel end**
  One split coupler with seal connecting the steel pipes by four threaded rods - 12 ¾” (324 mm) and 16” (406 mm).

- **Coupling kit for male PVC end to female stainless steel end**
  Anti-slip collar with retaining ring and O-ring connected to steel pipe by four threaded rods - 12 ¾” (324 mm).

- **Coupling kit for male steel end to female stainless steel end**
  Retaining ring with O-ring connected to steel pipe by four threaded rods - 12 ¾” (324 mm).

- **Coupling kit for male steel end to female stainless steel end**
  Steel pipes connected by four threaded rods and a seal - 16” (406 mm).

**Flapper valve**

- **Safety first!** - The flapper valve is attached to the end of the evacuation line to prevent the risk of backflow. An in-line model is also available for the 6” and 8” (152 and 203 mm) diameter evacuation lines.

- **Suitable for thick manure** - the end flapper valve can seal in thick manure. A guillotine valve is recommended for more liquid manure.

- **Suitable for evacuation lines** - measuring 6”, 8”, 12¾” and 16” (152, 203, 324 and 406 mm) in diameter.
The hydraulic piston pump range

Advantages

- **Proven reliability** - included in the product range for over 40 years, this equipment has evolved alongside livestock farms to always provide the same high level of satisfaction and performance.

- **Nothing but quality** - GEA’s philosophy is to offer robust equipment that is manufactured from top-quality components.

- **Long service life** - efficient mechanical design requires minimal maintenance, and smooth operation leads to a long service life for your equipment.

- **Low energy consumption**

- **Adaptable equipment** - the Electromix, Futuro and Magnum pumps have multiple configurations to suit your installations and your type of herd management.

Main features

- **Stainless steel pump tube** - for a longer service life.

- **Double mechanical piston seal** - upper and lower mechanical seals made of high-quality flexible polyurethane that enable hermetic operation with minimal friction against the pump tube wall thereby reducing the amount of lubricant required.

- **Low-pressure reversing mechanism** - for quiet and smooth operation without backlash.

- **Lubrication lines** - accessible from the top of the pump to facilitate equipment maintenance.

- **Hydraulic unit**
  - 5 or 7½ HP (4 or 5.5 kW) motor
  - 15 US gal. (57 l) oil tank
  - Pressure and oil level gauges
  - Electric oil heater available
  - Ventilated hydraulic unit available, for higher cooling capacity
Electromix system

The Electromix system enables free stall or tie-stall barn manure to be sufficiently agitated and homogenized before transfer

The Electromix system is versatile and offers remarkable performance in a wide variety of applications. In addition to transferring manure to an outside pit, the Electromix system is well suited to feed a manure digestion system or a separation system.

Key features

- **Efficient design** - able to transfer manure with limited bedding a long distance with a smaller diameter evacuation line.

- **Minimum and easy maintenance** - easily accessible grease lines for lubricating the bronze bearings valve pivots.

- **Versatile pump** - multiple installation configurations to suit the design of your reception pit. 8” (203 mm) diameter suction pipe enabling suction depth of up to 10 feet (3 m).

- **System adapted to your needs** - standard 3” (76 mm) hydraulic cylinder with 5 HP motor. Options include a 4” (102 mm) or 5” (127 mm) cylinder and a 7.5 HP motor with a robust pumping tube.

- **Efficient and smooth operation** - the Electromix pump is equipped with a pressure damper allowing smooth transfer without backlash.

- **Evacuation line measuring 6” or 8” (152 or 203 mm) in diameter** - allowing manure evacuation over a greater distance than the Magnum and the Futuro.

- **Everything you need for an efficient installation** - 6” (76 mm) cast-iron and 8” (203 mm) steel guillotines as well as a wide range of parts and accessories to complete the installation of your system.

- **Electromix agitator** - high-performance propeller agitator allowing homogenization of the manure before it is transferred to main storage.

* Mandatory to have air risers in the evacuation line.
Control panels

To efficiently coordinate all manure management operations in the barn

A wide selection of starter panels with control options configured to your operation and management style.

The operation of a hydraulic piston pump can be coordinated with a hydraulic gutter cleaner by a GEA exclusive 2-in-1 control panel.

A sequencer panel is a practical option to control additional manure management operations on the farm from a single panel.

Futuro and Magnum evacuation line

Air riser pipe for flushing the evacuation line

A 6” (152 mm) diameter steel pipe fitted with a 2” (51 mm) air line inlet used to inject a large volume of air to flush the line free of sedimemted material. The air riser pipe is mandatory when sand bedding is used, and is a great way to access the evacuation line for cleaning with a water jet.

Key features

- For maximum efficiency - air riser pipes must be installed at least every 200 feet (61 m) along the evacuation line. However, certain lines require additional air riser pipes at points where the risk of blockage is higher, such as narrow-angle elbows or upslopes.

- Completely safe operation - thanks to all steel construction. A 6” (152 mm) manual cast-iron gate valve is required when the top of the main storage is higher than the cap of the air riser pipe.

- Suitable for evacuation lines - measuring 6”, 8”, 12¾” and 16” (152, 203, 324 and 406 mm) in diameter.
Magnum

Working principle and performances

During the suction cycle, the reversing valve directs the pressure to close the outlet guillotine and then open the inlet guillotine, and finally to the piston cylinder to start its upstroke, allowing the evacuation chamber to fill with manure.

During the evacuation cycle, the hydraulic pressure closes the inlet guillotine and opens the outlet guillotine. Then the piston cylinder starts its downstroke, allowing the manure to be evacuated.

The design of the angled piston bottom favors efficient clearing of the manure inside the evacuation chamber.

<table>
<thead>
<tr>
<th>Hydr. unit</th>
<th>Output</th>
<th>Max. transfer distance depending on manure consistency</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2&quot; (51 mm)</td>
<td>5&quot; (127 mm)</td>
</tr>
<tr>
<td>5 HP</td>
<td>64 US gpm</td>
<td>241 lpm</td>
</tr>
<tr>
<td></td>
<td>350 feet (107 m)</td>
<td>200 feet (61 m)</td>
</tr>
<tr>
<td>7.5 HP</td>
<td>80 US gpm</td>
<td>305 lpm</td>
</tr>
</tbody>
</table>

Performance varies according to the installation, the manure consistency and the quantity and type of bedding. Can manage up to 40 lb of straw/hay bedding per 10 dairy cows daily. It may be necessary to add water.

Typical installation
Electromix pump configurations

- **Installation on the floor above the reception pit**
  Suitable for a reception pit with a depth of 10 feet (3 m) maximum.

- **Installation on the floor next to the reception pit**
  Suction pipe at a distance of 36" (91 cm) from the wall. The pump must be installed in a recess when the reception pit is deeper than 10 feet (3 m).

- **Installation on the wall inside the reception pit**
  Suitable for reception pits with depths exceeding 10 feet (3 m) and/or when the available space is of limited height and on the floor.

- **Installation inside a service pit next to the reception pit**
  Provides a flooded inlet to the pump for worry-free operation.

**Working principle**

During the suction cycle the upstroke of the piston creates a suction effect that forces the discharge valve to close and the intake valve to open, allowing the evacuation chamber to fill with manure.

During the evacuation cycle the downstroke of the piston creates sufficient pressure to close the intake valve and open the discharge valve, allowing evacuation of the manure.
Electromix system

Typical installation with liquid return line

The liquid return line enables the liquid available in the main storage to be recovered and returned underground to the reception pit in order to maintain a proper consistency. In addition, the liquid return line makes it possible to limit the addition of fresh water so that the volume of manure stored can be reduced.

Even with a liquid return line, 1 to 2 US gpm (4 to 8 liters) of water per cow per day must be added to the manure to facilitate agitation of the main pit. Normally, the quantity of water used for cleaning the milking system is more than sufficient.

Performances

<table>
<thead>
<tr>
<th>Hydr. unit</th>
<th>Cylinder</th>
<th>Output</th>
<th>Evacuation line</th>
<th>Max. transfer distance depending on manure consistency</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>½&quot; (13 mm)</td>
</tr>
<tr>
<td>5 HP</td>
<td>3&quot; (76 mm)</td>
<td>187 US gpm</td>
<td>708 lpm</td>
<td>6&quot; (152 mm)</td>
</tr>
<tr>
<td></td>
<td>8&quot; (203 mm)</td>
<td>187 US gpm</td>
<td>708 lpm</td>
<td>8&quot; (203 mm)</td>
</tr>
<tr>
<td>7.5 HP</td>
<td>4&quot; (102 mm)</td>
<td>127 US gpm</td>
<td>481 lpm</td>
<td>6&quot; (152 mm)</td>
</tr>
<tr>
<td></td>
<td>8&quot; (203 mm)</td>
<td>127 US gpm</td>
<td>481 lpm</td>
<td>8&quot; (203 mm)</td>
</tr>
<tr>
<td>7.5 HP</td>
<td>5&quot; (127 mm)</td>
<td>85 US gpm</td>
<td>322 lpm</td>
<td>6&quot; (152 mm)</td>
</tr>
<tr>
<td></td>
<td>8&quot; (203 mm)</td>
<td>85 US gpm</td>
<td>322 lpm</td>
<td>8&quot; (203 mm)</td>
</tr>
</tbody>
</table>

Liquid return line or adding of wastewater required. Performance varies according to the installation, the manure consistency and the quantity and type of bedding. Can manage up to 40 lb of straw/hay bedding per 10 dairy cows daily.
Our expertise in manure management and over 50 years of manure experience enables us to offer you design advice on configuring the hydraulic piston pump so that it perfectly suits your installation.
Magnum

The Magnum is a made-to-order item of equipment for efficiently transferring thick manure from a free stall or tie-stall barn.

Several types of hoppers are available for installations comprising 1 or 2 barn cleaners, or for skid-steer loader scraped alleys in free stall barns. The pump hopper can be replaced by a suction pipe and reception pit if the manure does not contain bedding.

Key features

- Robust and durable guillotines - hydraulically operated inlet and outlet guillotines and 16” (406 mm) manual safety guillotines equipped with a sharp blade to seal by cutting through straw and organic bedding.

- Completely safe operation - the hydraulic outlet guillotine equipped with a pneumatic spring prevents the risk of backflow by automatically closing in the event of a system shutdown.

- Sand-laden manure option - in addition to a sequence valve, QPQ treatment of the guillotine blade and the door and walls of the evacuation chamber for a better resistance.

- Hopper available in stainless steel

- 16” (406 mm) diameter evacuation outlet - optional 24” (610 mm) outlet.
Electromix agitator

The Electromix agitator is the perfect equipment for homogenizing manure in a reception pit. It efficiently mixes solids and liquids to obtain a homogeneous manure to maximize pumping and transfer of manure.

- **Rapid and efficient homogenizing** - thanks to the manual device, the agitator can be rotated 150°.

- **Robust agitation propeller** - 20” (508 mm) or 24” diameter propeller equipped with a knife kit for shredding fiber. Available with a propeller guard to protect against splashing.

- **Several agitator lengths available** - to suit reception pit depths ranging between 6 and 20 feet (1.8 and 6 m) in 2 feet (61 cm) increments.

- **Performance and durability** - thanks to the greasable 3 seal mechanism exclusive to GEA which prevents contaminant infiltration.

Double propeller for Electromix agitator

The double propeller is typically used for very deep reception pits, and where the pit volume is kept at a constant level (minimum level of 6 feet (2 m)).

A minimum distance of 48” (122 cm) is necessary between the two agitation propellers. May also be an alternative in the agitation of the substrates contained in an agricultural digester system.

The Electromix agitator is mandatory when using the Electromix pump to obtain a homogeneous mixture before pumping out the reception pit.
Futuro

The Futuro enables liquid manure from a free stall barn to be transferred underground to long-term storage.

The Futuro is a low energy pump equipped with robust valves. It allows transfer of manure containing a small amount of bedding, such as sawdust, wood chips, chopped straw and sand. The Futuro can be fitted with a hopper to collect manure from a cross-gutter cleaner or skid-steer loader. It can also pump the contents of a reception pit by means of a suction pipe.

Key features

- **Efficient design** - the Futuro is equipped with robust valves fitted with a rubber gasket to seal the valve.

- **Minimum and easy maintenance** - easily accessible grease lines for lubricating the bronze bearing valve pivots. The interior of the evacuation chamber is accessible from both sides of the pump.

- **Completely safe operation** - the outlet valve of the Futuro is fitted with a spring ensuring closure of the valve. 12¾” (324 mm) and 16” (406 mm) inlet and outlet guillotines also available with hydraulic cylinder allowing remote operation of the guillotines from the hydraulic unit.

  The hydraulic outlet guillotine can also be equipped with a pneumatic spring allowing your installation to be protected against backflow by automatically closing the guillotine in the event of a system shutdown.

- **Evacuation outlet** - 12¾” (324 mm) and 16” (406 mm).
**Futuro models**

Futuro with manual inlet and outlet guillotines and fitted with a hopper to collect the manure from a cross-gutter cleaner or skid-steer loader

Two hopper models are available: 60” x 48” (152 cm x 122 cm) or 84” x 72” (213 cm x 183 cm).

Futuro with manual inlet and outlet guillotines and fitted with a 16” (406 mm) diameter suction pipe

The suction pipe can be installed with the opening facing upwards or downwards, downwards is ideal when the manure is laden with sand.

Futuro with manual inlet and outlet guillotines set on riser and fitted with a 16” (406 mm) diameter suction pipe

The riser allows building the service and reception pits on the same floor level when using the suction pipe oriented downward.

**Working principle and performances**

During the suction cycle, the piston upstroke creates vacuum, which closes the discharge valve and forces the intake valve to open, allowing the evacuation chamber to fill with manure.

During the evacuation cycle the pressure exerted by the piston downstroke closes the intake valve and forces the discharge valve to open, allowing evacuation of manure. The downstroke lever attached to the intake valve ensures complete closure of the pump inlet.

<table>
<thead>
<tr>
<th>Hydr. unit</th>
<th>Output</th>
<th>Max. transfer distance depending on manure consistency</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 HP</td>
<td>112 US gpm</td>
<td>423 lpm</td>
</tr>
<tr>
<td>7.5 HP</td>
<td>127 US gpm</td>
<td>482 lpm</td>
</tr>
</tbody>
</table>

Performance varies according to the installation, the manure consistency and the quantity and type of bedding. Can manage up to 40 lb of straw/hay bedding per 10 dairy cows daily. It may be necessary to add water.
We live our values.
Excellence • Passion • Integrity • Responsibility • GEA-versity

GEA Group is a global mechanical engineering company with multi-billion euro sales and operations in more than 50 countries. Founded in 1881, the company is one of the largest providers of innovative equipment and process technology. GEA Group is listed in the STOXX® Europe 600 index.